

### Increased Risk For Yesterdays Design

## Industry Standard



Actual Size



Rail End View

1. 1" Rail – Undersized for Impact from Side
2. 5/8" Picket – Can Bend or Bow Apart
3. Picket Held by Screw – One-sided Connection Is Weak, Unsightly, & Easily Comes Loose
4. Panel Insert – Connected Only by Tip of One Screw, Rail Can Pull Away from Post
5. 2" Post – Weakened by Punched Holes for Rails

Replacement of Traditional Aluminum Panels Requires Removal & Reinstallation of Post

Traditional Aluminum Panels Must be Installed On Level Ground or be Randomly 'Stair-Stepped'



View looking inside post



### Redefining Style



**AMERISTAR**<sup>®</sup>

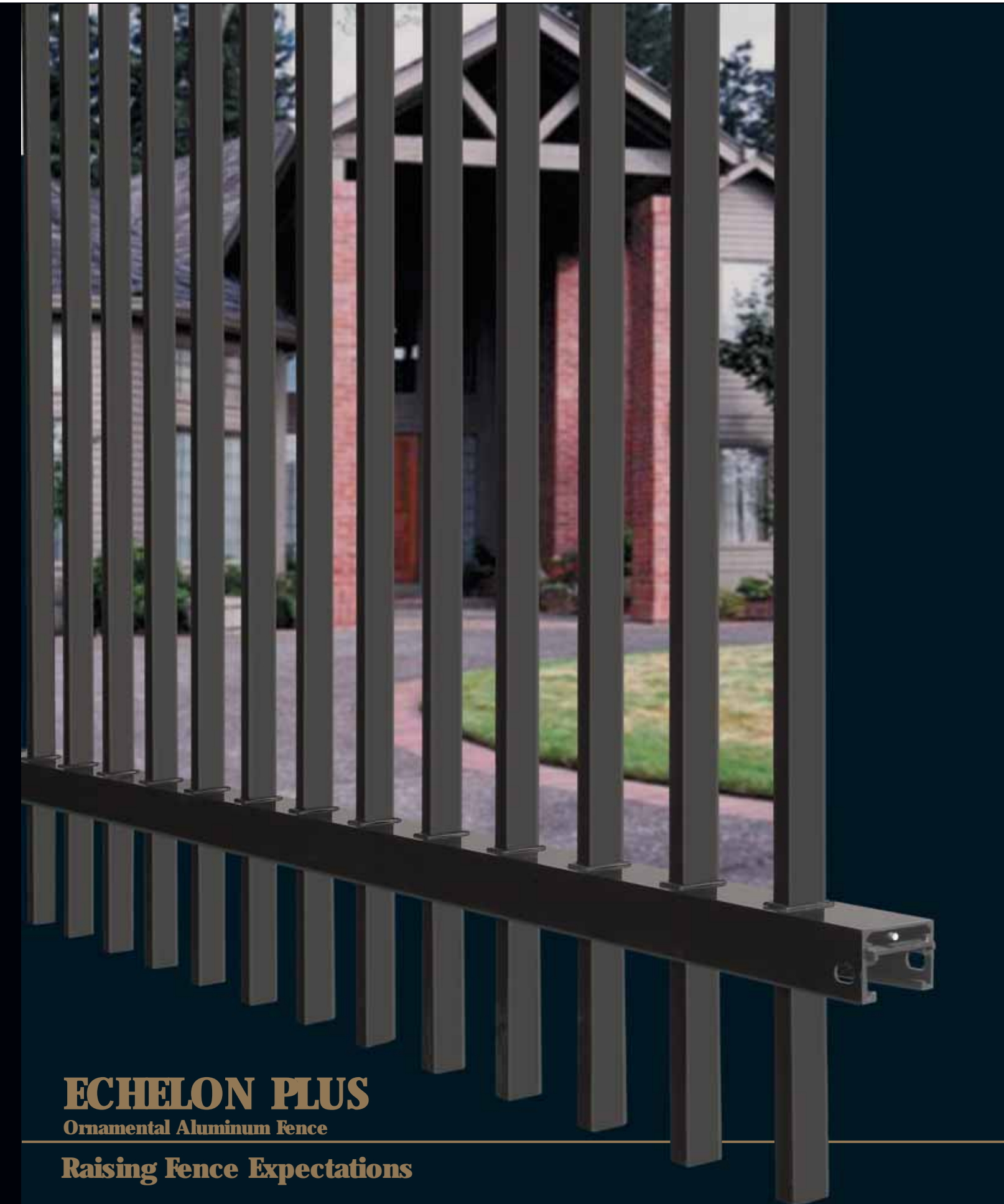
Fence Products

1555 N. Mingo Rd.  
Tulsa, OK 74116  
1-888-333-3422  
www.ameristarfence.com

## ECHELON PLUS

Ornamental Aluminum Fence

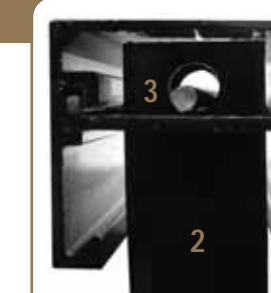
### Raising Fence Expectations



**AMERISTAR**<sup>®</sup>

### Increased size for Todays Environment

## Ameristar's Echelon Plus



Rail End View

1. ForeRunner™ Rail – Can Take 3 Times More Impact
2. 3/4" Picket – Larger Size Won't Bend Easily
3. Secure Picket Connection – Tamperproof ForeRunner™ Retainer Invisibly Locks Picket In Place
4. Solid Panel Connection – Heavy Aluminum Bracket Wraps Around Post
5. 2-1/2" Reinforced Post – Twice as Strong

Panel Repair or Replacement Is Easy With the Echelon Plus™ Design

The Echelon Plus™ Can Be Installed on a Bias To Follow Grade Changes in the Property Line



Actual Size



View looking inside post



# Redefining Style



## Raising Fence Expectations

At last, quality has been raised to exceed industry standards; to reach the level of quality demanded by your active lifestyle.

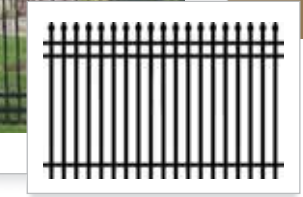
Fencing in and around outdoor living areas, whether associated with individual homes or entire communities, are constantly in harm's way. The unique shape and extra size of Echelon Plus™ components will reduce the risk of failures such as:

Understanding this increasingly perilous environment, Ameristar designed Echelon Plus™ with components that were significantly increased in size and shape. Ameristar delivers the fence for your lifestyle.

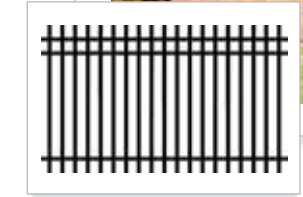


## Classic

Traditional Spear-pointed picket extends through the top rail to form the popular Classic design. The picket spear is formed with a 3/8" diameter rounded tip rather than a sharp point.



3 or 4 Rail Option



3 or 4 Rail Option

## Genesis

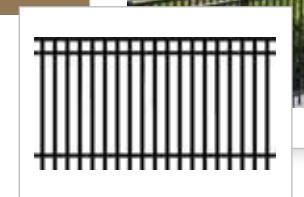
The extended flat-topped pickets of the Genesis fence form a popular and attractive style in itself. This flat-topped picket comes with a plug-like cap or can be modified by using Quad Flares or Triad picket tops for a more custom look.



3 or 4 Rail Option

## Warrior

The look of excellence in a traditional ornamental fence is further enhanced by the alternating picket heights that mark the Warrior design. This style complements landscaping, giving an elegant look to any property line.



3 or 4 Rail Option

## Majestic

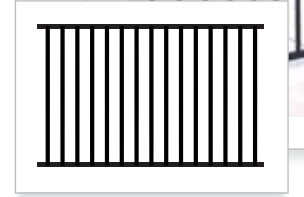
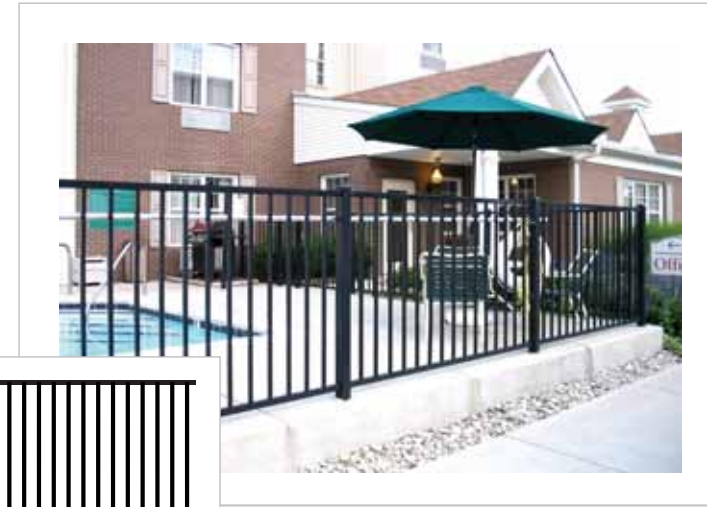
The elegant look of the Majestic design lends to its appeal in a wide variety of applications ranging from neighborhood residential fencing, to pool enclosures, apartment and condominium access control.



3 or 4 Rail Option

## Conqueror

The unique Conqueror configuration offers 'the best of both worlds' by combining the striking look of spear topped pickets with the safety of a flush top rail.



2 Rail Design

## Monarch

The Monarch 2-rail design offers contemporary simplicity with no protruding pickets offering safe and elegance to your pool area. Check your local pool code for compliance prior to ordering.



## Welded Swing Gates

Swing gates are available to match all Echelon Plus panel designs and they employ doubly thick components welded at all intersections. Tests show that the Echelon Plus gates are capable of holding three times the weight.



## Arched Swing Gates

Single and double swing gates can be manufactured with arched top rails spaced to match the appropriate Echelon Plus panel designs. Arched swing gates have the same all welded construction as standard Echelon Plus gates.

## Color Swatch



Black Bronze White  
Request color chip samples for actual color.



## Adornments

Decorative accessories include picket tops, post caps, and scrolls. Also available is the patented cast aluminum ring that is firmly attached between rails without screws or rivets.



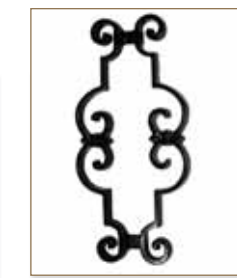
Quad Flares



Triads



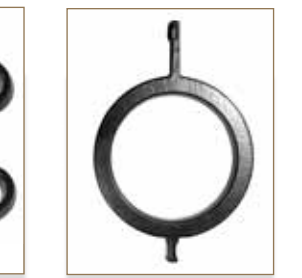
Ball Cap



Florentine Scroll



Butterfly Scroll



Rings



# Redefining Style

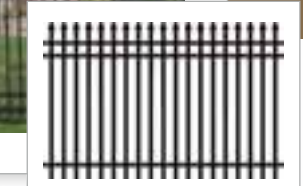


## Raising Fence Expectations

At last, quality has been raised to exceed industry standards; to reach the level of quality demanded by your active lifestyle.

Fencing in and around outdoor living areas, whether associated with individual homes or entire communities, are constantly in harm's way. The unique shape and extra size of Echelon Plus™ components will reduce the risk of failures such as:

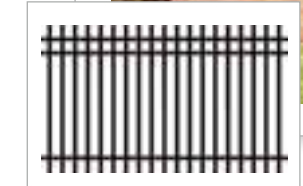
Understanding this increasingly perilous environment, Ameristar designed Echelon Plus™ with components that were significantly increased in size and shape. Ameristar delivers the fence for your lifestyle.



3 or 4 Rail Option

## Classic

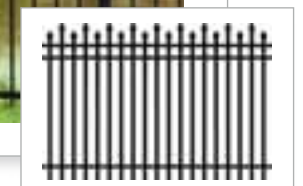
Traditional Spear-pointed picket extends through the top rail to form the popular Classic design. The picket spear is formed with a 3/8" diameter rounded tip rather than a sharp point.



3 or 4 Rail Option

## Genesis

The extended flat-topped pickets of the Genesis fence form a popular and attractive style in itself. This flat-topped picket comes with a plug-like cap or can be modified by using Quad Flares or Triad picket tops for a more custom look.



3 or 4 Rail Option

## Warrior

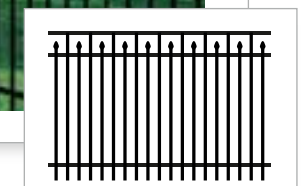
The look of excellence in a traditional ornamental fence is further enhanced by the alternating picket heights that mark the Warrior design. This style complements landscaping, giving an elegant look to any property line.



3 or 4 Rail Option

## Majestic

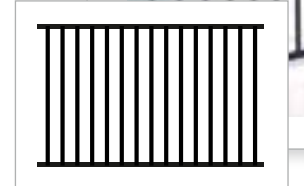
The elegant look of the Majestic design lends to its appeal in a wide variety of applications ranging from neighborhood residential fencing, to pool enclosures, apartment and condominium access control.



3 or 4 Rail Option

## Conqueror

The unique Conqueror configuration offers 'the best of both worlds' by combining the striking look of spear topped pickets with the safety of a flush top rail.



2 Rail Design

## Monarch

The Monarch 2-rail design offers contemporary simplicity with no protruding pickets offering safe and elegance to your pool area. Check your local pool code for compliance prior to ordering.



## Welded Swing Gates

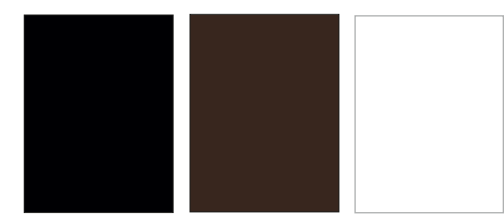
Swing gates are available to match all Echelon Plus panel designs and they employ doubly thick components welded at all intersections. Tests show that the Echelon Plus gates are capable of holding three times the weight.



## Arched Swing Gates

Single and double swing gates can be manufactured with arched top rails spaced to match the appropriate Echelon Plus panel designs. Arched swing gates have the same all welded construction as standard Echelon Plus gates.

## Color Swatch



Black Bronze White  
Request color chip samples for actual color.



## Adornments

Decorative accessories include picket tops, post caps, and scrolls. Also available is the patented cast aluminum ring that is firmly attached between rails without screws or rivets.



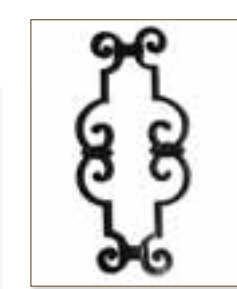
Quad Flares



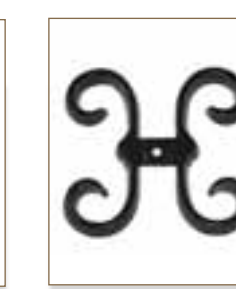
Triads



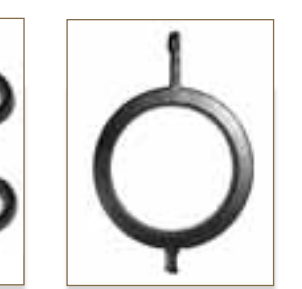
Ball Cap



Florentine Scroll



Butterfly Scroll



Rings